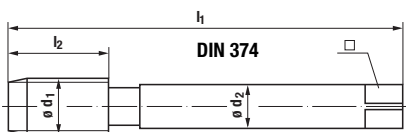




Frese in metallo duro • Fresatura modulare • Seghe circolari • Seghe a tazza • Lame • Barrette • Frese ad inserti • Punte ad inserti •
Portainseri per filettare, troncatura e scanalatura • Inserti e ricambi • Godronatura • Brocciatura/Stozzatura • Utensili saldobrasati • Lubrificanti e sistemi

Acciaio
>850
<1000
N/mm²

>850 <1000N/mm²
METRICO PASSO FINE



A05569 A05570

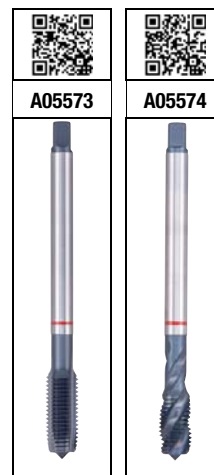
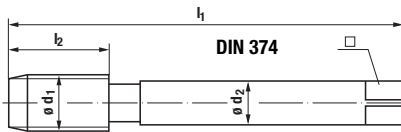
	Format GT	Format GT
Norma	DIN 374	DIN 374
Tolleranza	ISO 2 6H	ISO 2 6H
Materiale	HSS-E	HSS-E
Rivestimento	Vaporizzato	Vaporizzato
Angolo elica		40°
Imbocco		
Emulsione / Olio	E 0	E 0
Cieco /Passante		

	Vc min / Vc max (m/min)	13	13
	Vc min / Vc max (m/min)	10	8
	Vc min / Vc max (m/min)		
	Vc min / Vc max (m/min)	8	6
	Vc min / Vc max (m/min)	7	7
	Vc min / Vc max (m/min)	15	15

MFxPasso (mm)	Preforo (mm)	ø d2 (mm)	□ (mm)	L1 (mm)	Finale Codice	A05569 €	A05570 €
M2x0,25	1,75	1,4	-	45	0020	---	---
M3x0,35	2,65	2,2	-	56	0030	---	---
M4x0,5	3,5	2,8	2,1	63	0040	---	---
M5x0,5	4,5	3,5	2,7	70	0050	---	---
M6x0,5	5,5	4,5	3,4	80	0060	---	---
M6x0,75	5,2	4,5	3,4	80	0061	---	---
M8x0,5	7,5	6	4,9	80	0080	---	---
M8x0,75	7,2	6	4,9	80	0081	---	---
M8x1	7	6	4,9	90	0082	---	---
M10x0,75	9,2	7	5,5	90	0100	---	---
M10x1	9	7	5,5	90	0101	---	---
M10x1,25	8,8	7	5,5	100	0102	---	---
M12x1	11	9	7	100	0120	---	---
M12x1,25	10,8	9	7	100	0121	---	---
M12x1,5	10,5	9	7	100	0122	---	---
M14x1	13	11	9	100	0140	---	---
M14x1,25	12,8	11	9	100	0141	---	---
M14x1,5	12,5	11	9	100	0142	---	---
M16x1	15	12	9	100	0160	---	---
M16x1,5	14,5	12	9	100	0161	---	---
M18x1,5	16,5	14	11	110	0180	---	---
M20x1	19	16	12	125	0200	---	---
M20x1,5	18,5	16	12	125	0201	---	---
M22x1,5	20,5	18	14,5	125	0220	---	---
M24x1,5	22,5	18	14,5	140	0240	---	---

Acciaio
>1000
<1400
N/mm²

>1000 <1400 N/mm²
METRICO PASSO FINE



A05573 A05574

	Format GT	Format GT
Norma	DIN 374	DIN 374
Tolleranza	ISO 2 6H	ISO 2 6H
Materiale	HSS-E	HSS-E
Rivestimento	Vaporizzato	Vaporizzato
Angolo elica		40°
Imbocco		
Emulsione / Olio	E 0	E 0
Cieco /Passante		

	Vc min / Vc max (m/min)		
	Vc min / Vc max (m/min)	10	10
	Vc min / Vc max (m/min)	5	5
	Vc min / Vc max (m/min)	6	6
	Vc min / Vc max (m/min)		
	Vc min / Vc max (m/min)		

MFxPasso (mm)	Preforo (mm)	ø d2 (mm)	□ (mm)	L1 (mm)	Finale Codice	A05573 €	A05574 €
M2x0,25	1,75	1,4	-	45	0020	---	---
M3x0,35	2,65	2,2	-	56	0030	---	---
M4x0,5	3,5	2,8	2,1	63	0040	---	---
M5x0,5	4,5	3,5	2,7	70	0050	---	---
M6x0,5	5,5	4,5	3,4	80	0060	---	---
M6x0,75	5,2	4,5	3,4	80	0061	---	---
M8x0,5	7,5	6	4,9	80	0080	---	---
M8x0,75	7,2	6	4,9	80	0081	---	---
M8x1	7	6	4,9	90	0082	---	---
M10x0,75	9,2	7	5,5	90	0100	---	---
M10x1	9	7	5,5	90	0101	---	---
M10x1,25	8,8	7	5,5	100	0102	---	---
M12x1	11	9	7	100	0120	---	---
M12x1,25	10,8	9	7	100	0121	---	---
M12x1,5	10,5	9	7	100	0122	---	---
M14x1	13	11	9	100	0140	---	---
M14x1,25	12,8	11	9	100	0141	---	---
M14x1,5	12,5	11	9	100	0142	---	---
M16x1	15	12	9	100	0160	---	---
M16x1,5	14,5	12	9	100	0161	---	---
M18x1,5	16,5	14	11	110	0180	---	---
M20x1	19	16	12	125	0200	---	---
M20x1,5	18,5	16	12	125	0201	---	---
M22x1,5	20,5	18	14,5	125	0220	---	---
M24x1,5	22,5	18	14,5	140	0240	---	---